

Date: Tuesday, 3/20/2007 12:04:34 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET	
Job Number	: 31348				
Estimate Number	: 12794				
P.O. Number	: N/A		Part Number	: D356613	
This Issue	: 3/20/2007	S.O. No. : N/A	Drawing Number	: D3566 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: N/A		Material	: N/A	
Written By	: <u>ml</u>		Due Date	: 4/5/2007	
Checked & Approved By	: <u>ml 07.03.20</u>		Qty:	10	Um: Each
Comment	: Est Rev.A New Issue 07-03-08 ec				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNE060S063	NEOPRENE SHEET 0.063 Comment: Qty.: 0.2048 sf(s)/Unit Total : 2.0475 sf(s) NEOPRENE SHEET 0.063 ml 07 04 03
2.0	WATER JET	FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D3566 Dwg Rev: A ml 07 04 03
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE ml 07 04 04
4.0	QC8	SECOND CHECK Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/04/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31348

Part Number: D356613

Job Number:



Seq. #: Machine Or Operation:

Description :

60

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

207/04/05

Job Completion



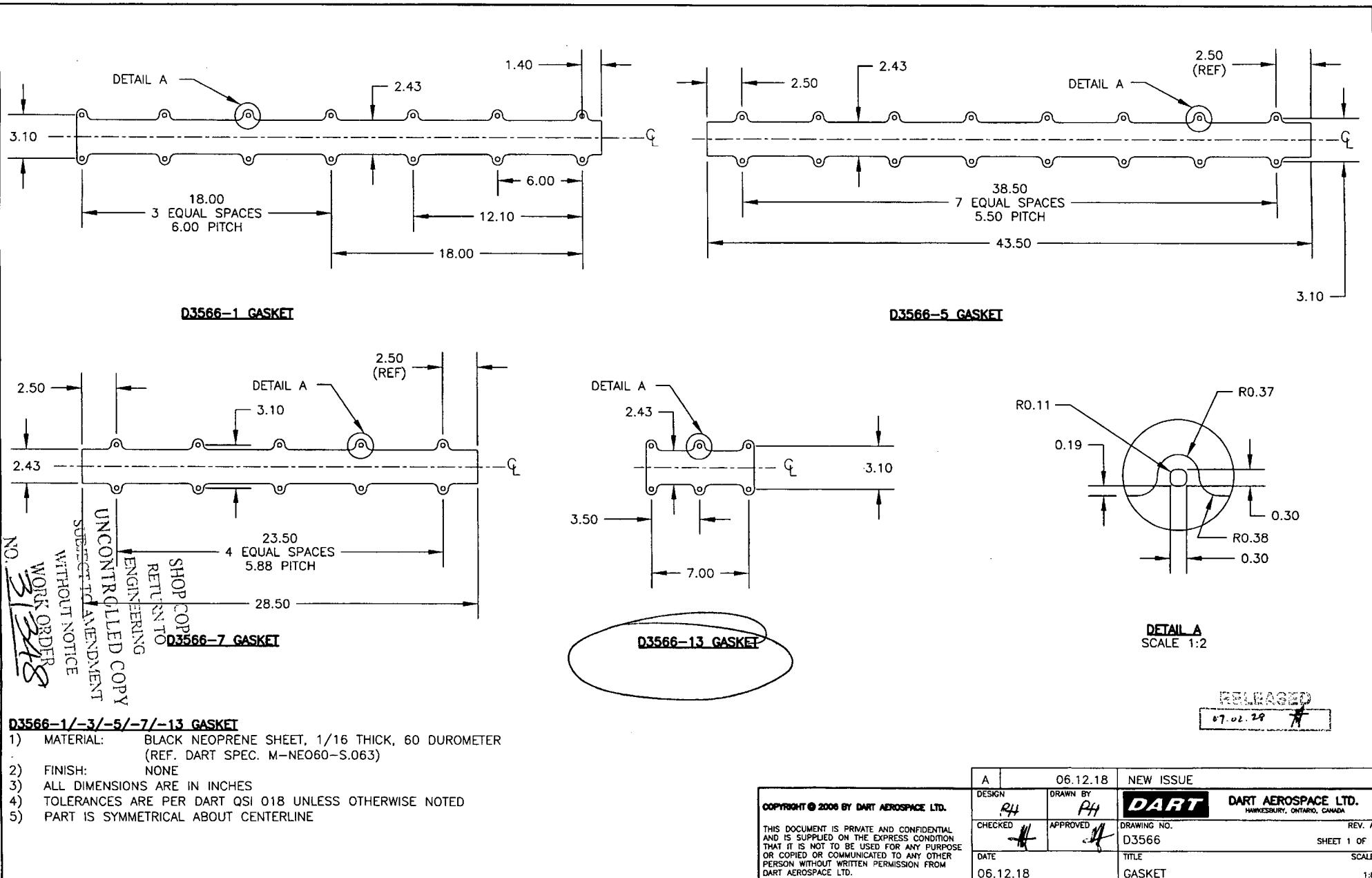
Л. С. Марк

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DART AEROSPACE LTD

Work Order: 31348

Description: Gasket

Part Number: D3566-13

Inspection Dwg: D 3566 Rev: A

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FIRST ARTICLE INSPECTION CHECKLIST



First Article



Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 0.30	+/-0.030	0.30	✓		VERN	
B 0.30	+/-0.030	0.30	✓		VERN	
C 7.00	+/-0.030	0.30	✓		VERN	
D 3.50	+/-0.030	3.50	✓		VERN	
E 2.43	+/-0.030	2.43	✓		VERN	
F 3.10	+/-0.030	3.10	✓		VERN	
G						
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: *M. M.*
Date: 07/04/04Audited by: *J.*
Date: 07/04/04Prototype Approval: N/A
Date: N/A

Rev	Date	Change	Revised by	Approved
		3 New Issue	KJ/RF	

J.